

Promoting the penetration of agrobiomass heating in European rural areas

Agrobiomass in the European context



The Clinic Workshop on waste-to-energy solutions for municipalities



Online 7 April 2022



This project has received funding from the European Union's Horizon 2020 research and innovation programme under Grant Agreement No 818369. This document reflects only the author's view. The European Climate Infrastructure and Environment Executive Agency (CINEA) is not responsible for any use that may be made of the information it contains.



Centre for Research and Technology Hellas (CERTH) / Chemical Process and Energy Resources Institute (CPERI)



- **CERTH:** established in 2000 and is currently among top-20 EU research institutions with the highest participation in competitive research grants (Horizon 2020) / No1 in Greece
- CERTH: legal entity governed by private law with non-profit status, supervised by the General Secretariat for Research and Innovation (GSRI) of the Greek Ministry of Development & Investments
- CPERI: one of CERTH's five institutes, established in its current form in 2012
- Personnel: 1,100+ (CERTH) / 250+ (CPERI) mostly engineers and scientists
- Turnover: 40 mil. € (CERTH) / > 13 mil. € (CPERI, 2019) mostly from competitive projects & industrial contracts
- Offices: 6 regions and 7 cities in Greece Thessaloniki, Ptolemaida, Athens, Rhodes, Ioannina, Volos, Piraeus
- Main thematic areas: climate change, <u>sustainable energy</u>, artificial intelligence, advanced robotics, Internet of Things, holistic approaches to healthcare and nutrition, autonomous vehicles, smart cities of the future and circular economy





New Ptolemaida Installations







































- (Agro)biomass overview
 - Definition, potential, current use, cost-effectiveness
- The AgroBioHeat project
 - Objective, consortium, activities
- Some thoughts on Central Asia prospects for agrobiomass...





Agrobiomass overview

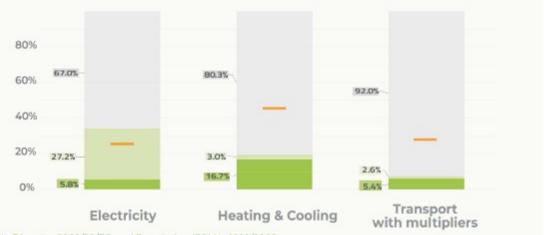


AgroßioHeat Bioenergy in Europe

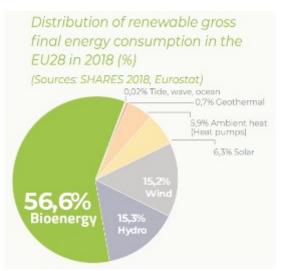








Note: Calculated in accordance to the methodology established in Directive 2009/28/EC and Regulation (EC) No 1099/2008. For the energy source repartition in transport 'Other renewables' represents RES electricity used in transport which also counts towards the RES for electricity (not for the sector share in total final energy consumption). Multipliers included.



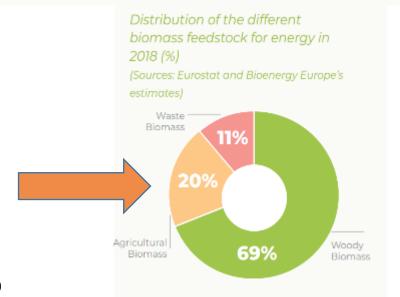




Image Sources: Bioenergy Europe Statistical Report 2020



Agrobio Heat Agrobiomass - Scope of presentation



Agricultural residues

- Herbaceous: straw, maize residues
- Woody: agricultural prunings, orchard plantation removals





Large potential: 1 ton of an agricultural product \rightarrow ~ 1 ton of agricultural residues

Agro-industrial residues

Olive stones / olive cake, nut shells, sunflower husk, rice husk, peach kernels, cotton ginning residues and others





No harvesting required, often low moisture / good calorific value, very competitive fuel sources

Perennial energy crops

- Herbaceous: miscanthus, switchgrass, etc.
- Woody / Short Rotation Coppice: poplar, willow, etc.





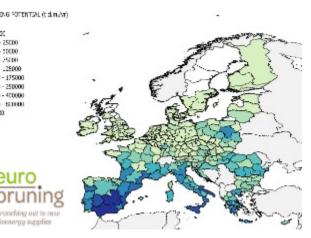
Higher yields, cultivation on abandoned, marginal, or contaminated land, eco-system services, etc.



Agrobio Heat Agrobiomass – European potential



- **Herbaceous agricultural residues:** 168 Mt dry, technical potential / 123.5 Mt dry sustainable potential
- **Agricultural prunings:** 12.5 Mt dry, technical potential
- **Agro-industrial residues**: not insignificant quantities available on the market, e.g. 1.2 Mt of exhausted olive cake just in Spain
- **Perennial energy crops**: around 118,480 hectares in EU28 (0.07 % of Utilized Agricultural Area), primarily with miscanthus, poplar and willow



References for agrobiomass potential:

- Herbaceous agricultural residues: Scarlat et al., 2019
- Agricultural prunings: Dyjakon & García-Galindo, 2019
- Agro-industrial residues: Manzanares et al., 2017
- Energy crops: Bioenergy Europe Statistical Report 2020



AgroßioHeat Field burning of stubble





Although on-field burning of stubble, straw is officially forbidden, it remains a culturally entrenched stereotype that has terrible consequences. It harms humans, animals, the ecosystem as a whole.

Screenshots of NASA fire map. Information from the last 7 days.



There are more fires per unit area in Ukraine than in Poland, Slovakia, Belarus, Hungary and other European countries.



The impact of stubble burning and poor air quality in India during the time of COVID-19

27 Jul 2020 | No Shally Kerio | No Bita Pandey | No Anaja Malhotra

A holistic approach by government and farmers alike is needed to address the problem of burning crop. stubble, which comes at a huge environmental and health cost



As the world grapples with a respiratory disease like the Coronavirus, it is important to remember the further respiratory dispress that awaits many in North halo due to the purplement authors among by around stable having.

Image Sources: NASA FIRMS System / UABIO Newsletter (April 2020) / bottom right – The Energy and Resources Institute (India)



AgroBioHeat Field burning of prunings





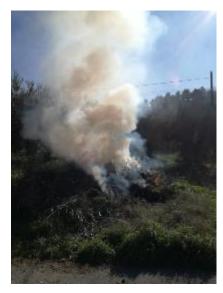




Image Sources: top - AGROinLOG project Greek demo video / bottom left - M. Karampinis / bottom right - Facebook



AgrobioHeat Agrobiomass markets



National success case of straw in Denmark

- Straw in Denmark: 2.25 % of gross energy consumption and 10.2 % of RES production (2018)
- Energy applications include farm heating, DH systems, CHP and large-scale power generation
- Examples of replication on local / regional scale can be found in other European countries





Images: right - Strudstrup Power Station, Denmark (Source: Torben Skøtt, Biopress) / left - St. Merlose Heating Plant, Denmark (Source: Linka)

Local / regional markets for agro-industrial residues

- Mediterranean countries: olive stones and exhausted olive cake / Eastern Europe: sunflower husk (pellets) / several other: nut shells, cotton ginning residues, peach stones, etc.
- Self-consumption by producing industries (e.g. olive pomace mills, vegetable oil industries) for process heat
- Leftover quantities are made available to the market for wide range of applications depending on properties: domestic heating, greenhouses, industrial heat, CHP / power production





Images: CERTH



Agrobio Heat Agrobiomass local pioneers



- Usually initiated by pioneers with a vision for local agrobiomass utilization
- Agrobiomass mobilization typically ranges from a few hundred to a few thousand tons per year per initiative
- Different models: agrobiomass pellets / briquettes for market, self-consumption for heat, greenhouses, small district heating systems, small power plants
- May serve as inspirations for similar initiatives...
- ...but still not widespread models



Vioenergiaki Patridas (Veria, Greece): 1 MWe gasifier using wood chips from peach tree plantation removals. Image source: M. Karampinis



AgroTherm GmbH (Malchin, Germany): 800 kW boiler using fen biomass from paludiculture for district heating. More info: **BOnaMoor** project



"La Girada" (Vilafranca del Penedès, Spain): 500 kW boiler fueled with vineyard prunings for municipal district heating. Image source: Vineyards4heat project

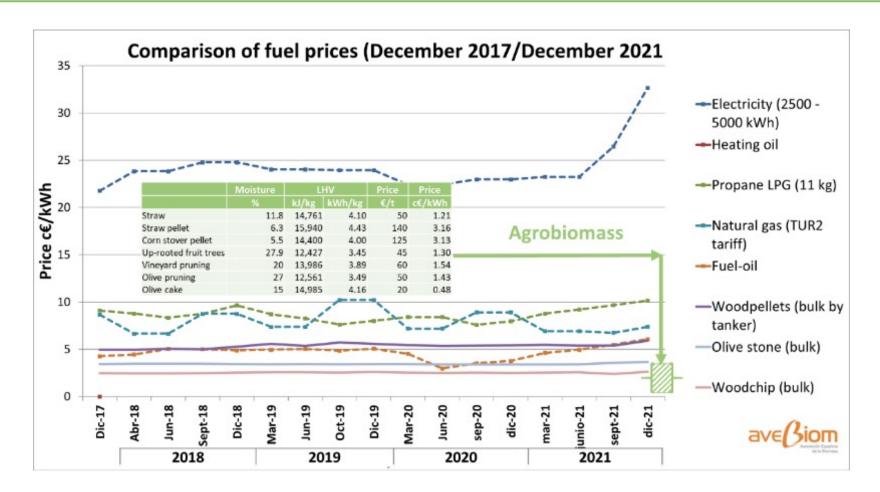


FIUSIS (Calimera, Italy): world's first 1 MWe biomass power plant fueled exclusively by olive tree prunings. Image source: Fiusis Srl Facebook page



Agrobio Heat Agrobiomass - Cost-competitiveness





- The final heating cost depends on the efficiency of the installation
- The exploitation of "alternative" biomass fuels can lead to low heating costs-however, appropriate technologies are needed to deal with their challenges





Socio-Economic Benefits	Environmental Benefits	
Income / activity diversification for farmers	Reduction of air emissions from avoidance of open field burning of residues	
Local job creation and socio- economic development	Reduction of GHG emissions from substitution of fossil fuels	
Self-sufficiency (reduced reliance on imported fossil fuels)	For lignocellulosic crops: phytoremediation, improvement of soil quality, carbon sequestration, water quality and biodiversity	
Triggers new forms of agro- industrial integration		



AgrobioHeat Agrobiomass – Some challenges and solutions



Challenges	Solutions	
Dispersed resource, harvesting costs	Development of local supply chains with appropriate technical implements	
"Challenging" fuel properties (e.g. ash, alkalis, etc.)	Use of appropriate, modern technologies	
Low priority of residue management for farmers	Introduction of suitable policy instruments (e.g. incentives for treatment)	
Low priority / lack of awareness for policy makers, farmers, etc.	Knowledge transfer, dissemination, promotion of success cases	





AgroBioHeat project and activities



AgroBioHeat – Summary information



Overall aim: support European rural decarbonisation through market uptake of agrobiomass heating solutions

- Funding: Horizon 2020, Grant Agreement 818369
- Granting Authority: European Climate, Infrastructure and Environment Executive Agency (CINEA)
- Topic: LC-SC3-RES-28-2018-2019-2020 Market Uptake support
- Duration: 1st January 2019 30th June 2022
- Total budget / EU funding: 2,998,043.75 € / 2,998,043.75 €
- Project Coordinator: Centre for Research and Technology Hellas (Greece)
- Website: http://www.agrobioheat.eu



AgroBioHeat - Consortium



Technical partners









European Association



National multipliers













Straw & network expertise Operator of biomass heating plants **Social sciences expertise**









Workshops and field visits to success cases



Vilafranca del Penedès (ES) – 27th February 2020





- Workshop on using vineyard prunings for heat / energy production
- Site-visit to "La Girada" district heating of local municipality, fueled exclusively with vineyard prunings / 500 kW Heizomat boiler
- Site-visit to Familia Torres / 2.6
 MW biomass boiler coupled with
 adsorption chiller for cooling /
 fueled by forest wood chips and
 vineyard prunings
- Further information:
 https://agrobioheat.eu/vilafranca-del-penedes-visit/



AgroßioHeat ... and virtual visits





- Register at this link: https://forms.gle/JtUpjPX3Dqh47tfh9
- Further information: https://agrobioheat.eu/romanian-virtual-visit/





AgroBioHeat in Romania - Virtual site-visit

29 April 2022

Registration form: https://forms.gle/PQ59Cx4mzaTQ7Nvk8

Preliminary agenda

Time (CET)	Торіс		
09:50 - 10:00	Connecting to Zoom		
10:00 - 10:20	Welcome & Scope of the meeting		
	AgroBioHeat project in Romania	Green Energy Cluster	
1st part of the Sit	te-visit:		
Agrobiomass heating at (agro)industrial facilities and office buildings			
	 Dalia company – greenhouse 		
10:20 – 10:40	 Bertis company – food processing 		
	 Solfarm company – agroindustry 		
	 Business Incubator – office building 		
10:40 - 10:50	Q&A session	Green Energy Cluster	
10:50 - 11:00	Small and medium scale heating systems	Erpek Ind - Biosistem	
2 nd part of the Site-visit: Agrobiomass heating in rural areas / small municipalities			
	 Ghelinta – Bioenergy village 		
	 Estelnic - Bioenergy village 		
11:00 - 11:20	 Locodeni village – LIA Foundation 		
	 Sfantu Gheorghe – TEGA company 		
11:20 - 11:30	Q&A session	Green Energy Cluster	
	End of the site-visit		

Boglarka Vajda - Green Energy Cluster (vajda@greencluster.ro) Tihamer Sebestyen - Green Energy Cluster (sebestyen@greencluster.ro)

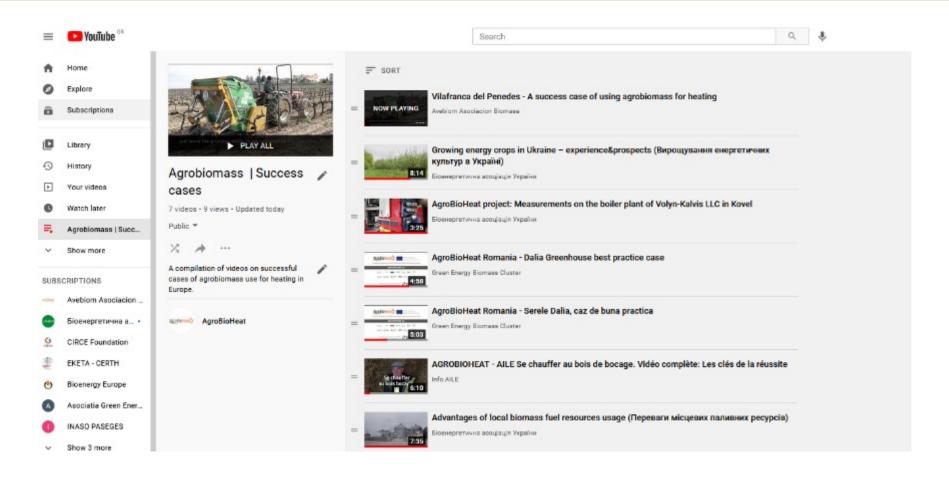


ect finantat prin Programul pentru cercetare si ingvare al Uniuni Horizon 2020 în baza Acordului de Finanțare nr. 818369



AgroßioHeat Success cases videos





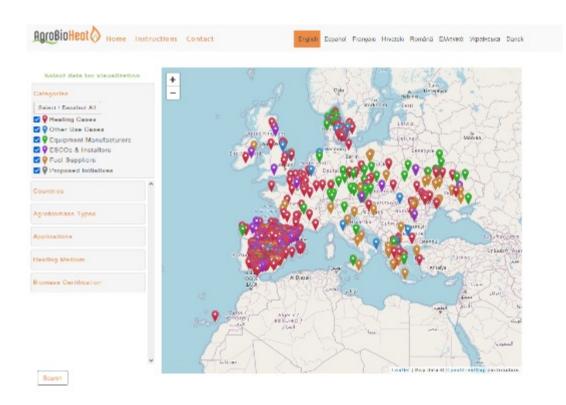
Further information: https://www.youtube.com/playlist?list=PL1 oLlJqXCaCMYnoflAdRm63RmlobWgE-



AgroBioHeat () The AgroBioHeat Observatory



www.agrobiomass-observatory.eu



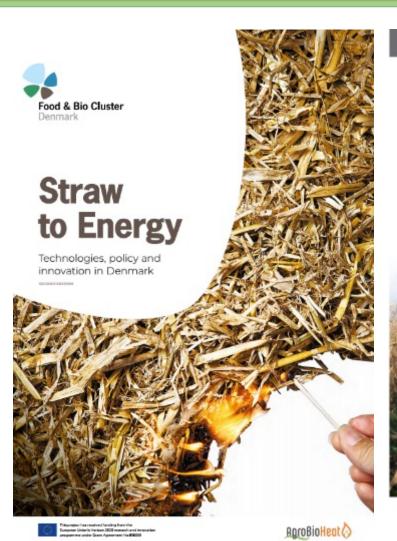
- 680 agrobiomass heating cases (thermal output < 50 MW)
- 51 other cases of agrobiomass use (power, CHP, large-scale heat, etc.)
- 67 equipment manufacturers (boilers, flue gas cleaning systems, others)
- 113 ESCOs & Installers
- 114 agrobiomass fuel suppliers

Continuously updated!



AgroBioHeat Guides and factsheets







PROMOTING THE PENETRATION OF AGROBIOMASS HEATING IN EUROPEAN RURAL AREAS

MAIZE RESIDUES TO ENERGY

UABIO





AgroBioHeat ()

State of the art combustion systems factsheet

emissions when using agnoticeness, the selection of appropriate, modern combustion systems is very important and each boiler subsystem – feeding system, combustion chamber, host each ages; ever systems, contine system and flue gas-coordin water in her to be remouth the with the sounds emm's properties. walls such systems are automatically controlled

and have a moving grate that allows for an effective and complete combustion and automated feet eath ages decoming in order to prevent as a depo-

an automatic fuel feeding system. Depending on the form the applicance is evaluate in the martest and now if is started, different feeding systems may be required. The nost common fast leveling systems for granular fasts and higs/hog fuel are feeding screws, coupled with agitators

Moving grotes Moving grate burners can enter a high conduction velocity and efficiency because the conditued noves earns, the garse from the inlet section to the sain fichange section and this allows a better mixing between mand hart and facilitates the distribution of class, which ter bank more quickly. Moving mates have a different configuration according to the different mechanical principle that moves the grote. The main boos of moving grates are traveling grates, responsiting grates, effecting grates, significant and through-scores systems.

Heat exchange densing though, is soon and mechani-scale biomiss boilers, gas take heat exchanges are applied but five use flows inside the talest while the sealer flows outside the tubes(A discurrent enranger's crucial for the literant and efficiency of an agrationness boiler. There are the main adminisplant in her administration on its bases on modulated main and the other or exception of a bases on modulated main and the other or exception of a Automatic final walkings pipe used in graphic migratily emitted the objection date from the main exchange with short bents of compressed etc. while a mechanical modulated the objection date of the objection of the other or othe changes discrete, system moves. From the the automatic



on a main drawback with regard to the case of use in bismess ballets. This is wise the de asking system is of great partiese. Such eshauc adversating from the heachanger cleaning process are collected in the sen box. leasting is typically carried out automatically by a dealong snew that movey, the ashurts an efficiently large steed container.

control system of a modern atomics combustion plant souly combin of load control, combustion control orard loops needed for operation safety aspects.



of trate of the art combustion systems with high final profession believ that adude an approfit geofer, a compared to conventional technological and serv low

Juropean Union's Horizon 2020 research and innovation nme under Grant Agreement No 818369

https://agrobioheat.eu/agrobiomass-guides/ https://agrobioheat.eu/agrobiomass-factsheets/

+ Agro-industrial residues to Energy Guide & Agricultural prunings to Energy Guide in the making...



AgroBioHeat Matchmaking events





Register at this link: https://bringing-value-to-agrobiomass-3.b2match.io







AgroßioHeat Events, webinars, workshops





WBA Webinar Series - Agricultural Residues Webinar 2: National experiences on feedstock mobilization, policies and regulations

28th January 2020 // 11.00 - 12.30 CET







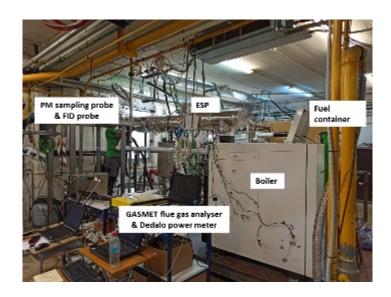
Indicative events – further information available on the project website: https://agrobioheat.eu/news-events/ Recordings on AgroBioHeat YouTube channel:

https://www.youtube.com/playlist?list=PL1 oLlJqXCaB7mQPA3dQicHWvlBYJ2rCF



Evaluating Ecodesign compliance for agrobiomass boilers







- Test runs according to EN 303-5 by project partners BIOS, CERTH, CIRCE + DTI (as external contractor)
- Wide range of agrobiomass fuels used (olive stones, olive & vineyard pruning pellets, sunflower husk pellets, wheat straw pellets, miscanthus, SRC chips, agropellets, etc.)
- Modern combustion technologies tested (moving grate boilers coupled with ESPs, updraft gasifiers)
- First results already published at EUBCE 2021
 proceedings: <u>Brunner et al. (2021) Assessment of Agrobiomass Combustion in State-of-The-Art Residential Boilers</u>, <u>DOI</u>:
 10.5071/29thEUBCE2021-2AO.5.1
- Recommendations on suitable agrobiomass emissions limits for upcoming review of <u>Commission Regulation (EU) 2015/1189</u> following consultations with boiler manufacturers
- Field measurements at operating facilities also organized & planned



AgroßioHeat Supporting new agrobiomass initiatives













- Croatia new agrobiomass fuels from olive oil residues
- France new, local initiatives using miscanthus, hedgerow prunings and other fuels
- Greece heating of municipal buildings with vineyard prunings
- And others...

- Romania heating of agro-industrial and villages
- Spain heating initiatives with fruit tree prunings
- Ukraine heating of commercial buildings with reed biomass / heating of schools with sunflower husk pellets





Some thoughts on Central Asia prosepcts for agrobiomass...



AgroBioHeat Central Asia & agrobiomass



- Huge area, large percentage of population leaving in rural areas
- Several relevant cultivations and related agrobiomass assortments: wheat \rightarrow straw, fruit and nut trees \rightarrow prunings, cotton \rightarrow cotton stalks
- The development of small-scale agrobiomass value chains can support the decarbonisation of rural, agricultural Central Asian communities in a cost-effective way

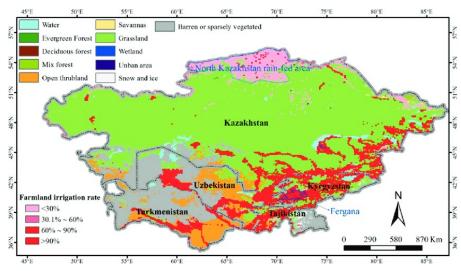


Image: Land use map of Central Asia (adapted from Li et al. (2020)



Drought-resistant fruit and nut trees growing in the dry reaches of Tajikistan. Bioversity International, B.Vinceti



Farmers with fruit trees in Central Asia. Mr. L. Nikolyai, Uzbek Research Institute of Forestry



Agriculture in Central Asia: Unlocking the Potential. An Interview with Irna Hofman



Promoting the penetration of agrobiomass heating in European rural areas

Thank you for your attention and don't forget:



- Matchmaking Event + Webinar
- 11th May 2022, 20th April
- Register at this link: https://bringingvalue-to-agrobiomass-3.b2match.io



- Virtual site-visits to Agrobioheat facilities
- 29th April 2022
- Register at this link: https://forms.gle/JtUpjPX3Dqh47tfh9

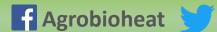
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Visit us at: www.agrobioheat.eu





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